

## **STATEMENT**

### **RECOMMENDED STORAGE CONDITIONS FOR CORRUGATED BOXES**

Boxes of corrugated board is recommended to be stored in a conditioned environment.

Recommended temperatures: From +5 degrees C To +30 degrees C

Recommended humidity: Relative moisture of 30% - 60%

Any storage in an environment where the temperatures or humidity is deviating from this, will potentially harm the structure of the boxes.

Too dry humidity or too high temperature may cause the boxes to become dry and brittle.

Too low humidity or too low temperature may cause the boxes to loose strength and collapse.

For transportation and handling, it is recommended to treat the boxes carefully, as even small injuries can give great problems in packing machines.

Before use: Condition the corrugated boxes for minimum 8 hours - but preferably 24 hours in the production environment.

Remove any stretching, but keep the top-board and strapping on until the boxes are being used.

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**This statement is valid for 2 years.**